

Work Order ID 77215

77215

Ship 30th Nov

Page 1

Tuesday, November 29, 2011 11:59:29 AM

Item ID: DSI 9356-011

Accept

N900040100

Setup Start

NS1

Revision ID:

Stop

NS2

Item Name: Basket Repair

Start Date: 11/29/2011 Start Qty: 1.00

1

Cust Item ID:

Required Date: 11/30/2011 Req'd Qty: 1.00

1

Customer:

Reference:

Approvals: Process Plan: MC Date: 11-11-29

Tooling:

Date:

Run Start

NR1

QC: _____

Date:

SPC (Y/N): _____

Date:

Stop

NR2

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
DSI9356	B

100 0.00

100

DC

Memo

0.00

Document Control

Photocopy bluefile & type labels per PPP DSI 9356-011 CHG001

11-11-29 ①
for MLS 11-11-29 ①

110 Pick Kit 0.00

110

Packaging

Memo

0.00

Packaging

SP 11-11-29.

120 QC4- 100% Inspect kits for completeness 0.00

120

QC

Memo

0.00

Quality Control

11-11-29 ①

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Item ID: DSI 9356-011

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N900040100Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Basket Repair

Start Date: 11/29/2011 Start Qty: 1.00

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Cust Item ID:

Required Date: 11/30/2011 Req'd Qty: 1.00

1

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start ***NR1***

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130		0.00							
130									
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP DSI 9356-011 Location: _____								
140	QC21- Final Inspection - Work Order Release	0.00							
140									
QC	Memo	0.00							
Quality Control									

11/14/30

11/11/30

ME
11-11-30

Picklist Print

Tuesday, November 29, 2011 11:59:29 AM

Page 1

Work Order ID: 77215

Parent Item: DSI 9356-011

Parent Item Name: Basket Repair

Start Date: 11/29/2011

Required Date: 11/30/2011

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP REV:A 11.11.29 NEW ISSUE DD VERF:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
AN4-15A Bolt		Purchased	No			110	Each	377.0000	4	4			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST358		377							
				118112		4							
				118648		63							
				118706		19							
				119449		141			4x				
				119749		150							
BLRS-020 Pip Pin		Purchased	No			110	Each	13.0000	4	4			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST283		13							
				118431		13			4x				
D3907-1 Bushing		Manufactured	No			110	Each	45.0000	8	8			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				WA		41							
				70673		1							
				73008		40			8x				
				WA005		4							
				65920		4							

8 11-11-29

DART SERVICE INSTRUCTION

TO AMEND INSTRUCTIONS FOR CONTINUED AIRWORTHINESS ICA-D350-607

REF, CANADIAN STC: SH94-14

FAA STC: SR00213NY

EASA STC: EASA.I.R.M.S.1405

IN CASES WHERE THE MOUNTING HOLES AT THE BASE OF THE D350-607-041/-043/-045/-047 BASKET ARE ELONGATED DUE TO WEAR OR DAMAGE, IT IS ACCEPTABLE TO REPAIR THE HOLES WITH THE FOLLOWING REPAIR PROCEDURE:

REPAIR PROCEDURE:

- 1) ENLARGE THE INSTALLATION HOLES ON THE D2325 GUSSETS PER FIGURE 1 AND DEBURR SHARP EDGES.
- 2) INSTALL THE D3907-1 BUSHING BY T.I.G WELDING PER MIL-STD-2219/AMS-STD-2219 CLASS "C" USING ER308L FILLER ROD AS SHOWN IN DETAIL B.
- 3) TOUCH UP PAINT IN ACCORDANCE WITH ICA-D350-607.
- 4) RE-INSTALL THE BASKET IN ACCORDANCE WITH ICA-D350-607 SUBSTITUTING THE INSTALLATION HARDWARE PER TABLE 1.

TABLE 1

BOLT			QUICK RELEASE PIN		
EXISTING	REPLACEMENT	QTY	EXISTING	REPLACEMENT	QTY
AN4-12A	AN4-15A	4	BLRS-010	BLRS-020	4

PARTS LIST

ITEM	QTY -011	PART NUMBER	DESCRIPTION
	X	DSI 9356-011	BASKET REPAIR KIT
1	8	D3907-1	BUSHING
7	4	AN4-15A	BOLT
8	4	BLRS-020	QUICK RELEASE PIN

REFERENCE ON

CANADA
DEPARTMENT OF TRANSPORT
AIRCRAFT CERTIFICATION
BRANCH
DAO # 01-O-01

APPROVED

BY: D. SHEPHERD (DE # 02)

DATE: 09.03.11
CERT. NO.: SH94-14
ISSUE NO.: 4

B	DSI UPDATED TO MAKE DSI INTO KIT AS WELL AS REPAIR INSTRUCTIONS. TITLE UPDATED. SEE NCR 09-036 FOR DETAILS.	AJS	09.03.11
A	NEW ISSUE	MB	06.09.28
REV.	DESCRIPTION	BY	DATE
DESIGN	MB	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	AJS		
CHECKED		DRAWING NO.	REV. B
MFG. APPR.	N/A	DSI 9356	SHEET 1 OF 2
APPROVED		TITLE	SCALE
DE APPR.		ELONGATED HOLE REPAIR KIT	NTS
DATE	09.03.11	COPYRIGHT © 2006 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT THE WRITTEN PERMISSION OF DART AEROSPACE LTD.	